

# Dr. Fixit PROFLEX 650

## Maritime Adhesive

### Description

Dr. Fixit PROFLEX 650 is Maritime Adhesive. It easy to use, prepack. water resistance, sunlight resistance, flexible, does not break and does not peel off.

Dr. Fixit PROFLEX 650 is specially formulated modified polymer and additives resin.

### Area of Application

Adhesive to replace dammar in joint between wood in boats, deck, bulwark, deck house and freezing room

### Rate of uses

#### \* Theoretical consumption without allowance for loss.

Coverage of Dr.Fixit Proflex 650 in Kgs in 1 linear metre

5	0.028								
10	0.057	0.113							
15	0.085	0.170	0.254						
20	0.113	0.228	0.339	0.452					
25	0.141	0.283	0.424	0.565	0.706				
30	0.170	0.339	0.509	0.678	0.848	1.017			
40	0.226	0.452	0.678	0.904	1.130	1.356	1.808		
50	0.283	0.565	0.848	1.130	1.413	1.695	2.260	2.825	
	5	10	15	20	25	30	40	50	

### Method of Application

#### 1. Surface Preparation

- Clean the surface free of dust, debris, grease, wax, curing agents and loose materials

#### 2. Applications

- Wood joints- after wood joint caulking, troweled over joint covering the fillings
- Screw head - troweled all over screw heads

### Cleaning

- Cleaning- Clean all equipment immediately with kerosene, paraffin oil or mineral turpentine

### Precautions & Limitation

- In damp surfaces, dry surface enhance bonding of surface and Dr. Fixit Proflex 650

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### Technical Information

Properties	Standard/Test Method	Test result
Appearance	-	Black Cream
Density @30 °C	-	1.13g/ml
Working Temperature	-	0-60°C
Penetration @25°C	ASTM D217	260-320
Flow @60°C, 5 hr.	ASTM D1191	<5mm
Chemical Resistance	-	Strong water & alcohol resistance. Weak alkali, acid and salt deposit resistance.

### Packaging

- 1 Gallon 3.5Kg, 4 Gallon Carton (14Kg)

### Storage

- Store Dr.Fixit Proflex 650 1 year in seal package in cool dry shade ventilate area.

### Health & Safety Precautions

- Avoid bodily contact. If contact wash off with clean water immediately. Wear Safety glasses and other safety equipment. Product is flammable, keep away from potential

### Disclaimer

The product information and the recommendations relating to the application and end-use of Dr.Fixit products, are based on Dr.Fixit's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Dr.Fixit's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Dr.Fixit reserves the right to change the properties of its products without notice, so the company does not assume liability of any legal from this product information.



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